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**(57) Abstract:** Deposition of conductive material on or removal of conductive material from a wafer frontal side of a semiconductor wafer is performed by providing an anode having an anode area which is to face the wafer frontal side, and electrically connecting the wafer frontal side with at least one electrical contact, outside of the anode area, by pushing the electrical contact and the wafer frontal side into proximity with each other. A potential is applied between the anode and the electrical contact, and the wafer is moved with respect to the anode and the electrical contact. Full-face electroplating or electropolishing over the wafer frontal side surface, in its entirety, is thus permitted.



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*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

METHOD OF AND APPARATUS FOR MAKING ELECTRICAL CONTACT TO WAFER  
SURFACE FOR FULL-FACE ELECTROPLATING OR ELECTROPOLISHING

5 BACKGROUND OF THE INVENTION

This application claims the priority of U.S. provisional application no. 60/203,944, filed May 12, 2000, and U.S. Patent application no. 09/735,546, filed December 14, 2000, the disclosures of which are expressly incorporated by reference  
10 herein.

Multi-level integrated circuit (IC) manufacturing requires many steps of metal and insulator film depositions followed by photoresist patterning and etching or other means of material  
15 removal. After photolithography and etching, the resulting wafer or substrate surface is non-planar and contains many features such as vias, lines or channels. Often, these features need to be filled with a specific material such as a metal or other conductor. Once filled with a conductor, the features  
20 provide the means to electrically interconnect various parts of the IC.

Electrodeposition is a technique used in IC manufacturing for the deposition of a highly conductive material, such as  
25 copper (Cu), into the features on the semiconductor wafer surface. In electrodeposition or electrochemical plating of semiconductor wafers, electrical contact needs to be made to a wafer seed layer as well as to an electrolyte solution. Figure

1 is a schematic illustration of a wafer or substrate 16 to be coated with Cu. Features 1 may be vias, trenches, bond pads, etc., and are opened in the dielectric or insulator layer 2. To achieve Cu deposition, a barrier layer 3 is first deposited  
5 over the whole wafer surface. Then, a conductive Cu seed layer 4 is deposited over the barrier layer 3. An electrical contact is made to the barrier layer 3 and/or the seed layer 4, the wafer surface is exposed to a Cu plating electrolyte, and a cathodic voltage is applied to the wafer surface with respect  
10 to an anode which also makes physical contact with the electrolyte. In this way, Cu is plated out of the electrolyte, onto the wafer surface, and into the features 1.

The terms "wafer" and "substrate" are used interchangeably  
15 above and throughout the remaining description. Referring to the example shown in Figure 1, it is to be understood that the "wafer" or "substrate" referred to includes the wafer WF per se, the dielectric or insulator layer 2, and the barrier layer 3, with or without the seed layer 4. These terms, of course,  
20 may also refer to a wafer WF per se, including one or more previously processed layers, a further dielectric or insulator layer, and a further barrier layer, with or without a further seed layer.

25 The electrical contact to the seed layer and/or the barrier layer is typically made along the periphery of the wafer, which is usually round. This approach works well for

thick and highly conductive seed layers and small wafer diameters (e.g. 200mm). However, the trend in the semiconductor industry is to go to larger wafers (e.g. 300mm) and smaller feature sizes (smaller than 0.18 microns). Smaller  
5 feature sizes, as well as cost considerations, require the use of the thinnest possible seed layers. As the wafer size increases, the plating current value also increases. As the seed layer thickness decreases, the sheet resistance increases, and the voltage drop between the middle and the edge of a large  
10 wafer also increases. Therefore, voltage drop becomes a major problem, especially for large wafers with thin seed layers. This voltage drop results in non-uniform Cu deposition on the wafer surface, with deposition in regions near the contacts being typically thicker than in other regions.

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One other consideration in Cu plating is the "edge exclusion". Electrical contact to a wafer seed layer has been made, on a frontal side of the wafer, near the edge of the wafer using contacts that have been mechanically attached to a  
20 wafer chuck or spindle. Cu plating heads, such as the one described in commonly assigned, copending U.S. Patent application serial no. 09/472,523, filed December 27, 1999, titled WORK PIECE CARRIER HEAD FOR PLATING AND POLISHING, typically use contacts around peripheries of the wafers.  
25 Making electrical contact and, at the same time, providing a seal against possible electrolyte leakage, however, is

difficult. Moreover making electrical contact in this way is undesirable due to its edge exclusion effect and may require cumbersome frontal sealing to protect the electrode contacts.

5        Figure 2 shows a cross sectional view of the contacting scheme utilized in the carrier head of application serial no. 09/472,523. Here, the wafer or substrate 16 is contacted by a ring-shaped contact 17 which is sealed by a ring seal 18 against exposure to the electrolyte 9a. The seal 18 also  
10 prevents the electrolyte 9a from reaching the back surface of the wafer or substrate 16. Such a contacting scheme extends a distance "W" from the edge of the wafer. The distance "W" is referred to as "edge exclusion" and may typically be 3-7mm. Minimizing "W" would allow better utilization of the wafer  
15 surface for IC fabrication.

Various approaches to providing improved electrical contacts to the surfaces of semiconductor wafers during electrodeposition of conductors or during electro-etching or  
20 electro-polishing form the subject matter of commonly assigned, copending U.S. Patent application serial no. 09/685,934, filed October 11, 2000, titled DEVICE PROVIDING ELECTRICAL CONTACT TO THE SURFACE OF A SEMICONDUCTOR WORKPIECE DURING METAL PLATING AND METHOD OF PROVIDING SUCH CONTACT. The entire disclosure of  
25 copending U.S. Patent application serial no. 09/685,934 is incorporated herein by reference as non-essential material. A

portion of the disclosure of this copending application, moreover, is reproduced here as background information to facilitate an understanding of the present invention.

5       A general depiction of one version of a plating apparatus is shown in Figure 3. This apparatus can also be used for plating and polishing as disclosed in commonly assigned application serial no. 09/201,929, filed December 1, 1998, titled METHOD AND APPARATUS FOR ELECTROCHEMICAL MECHANICAL  
10 DEPOSITION, and commonly assigned, copending application serial no. 09/472,523 mentioned earlier. The disclosure of each of these applications is incorporated by reference herein as non-essential material. The carrier head 10 holds the wafer 16. The wafer has the barrier layer and the seed layer (not shown  
15 in Figure 3) deposited on its surface, and therefore its surface is conductive. The head can be rotated around a first axis 10b. It can also be moved in the x, y, and z directions. A pad 8 is placed on an anode plate 9 across from the wafer surface. The pad surface may itself be abrasive, or the pad may  
20 contain an abrasive material. Pad designs and structures form the subject matter of commonly assigned, copending application serial no. 09/511,278, filed February 23, 2000, titled PAD DESIGNS AND STRUCTURES FOR A VERSATILE MATERIALS PROCESSING APPARATUS, and commonly assigned, copending application serial  
25 no. 09/621,969, filed July 21, 2000, titled PAD DESIGNS AND STRUCTURES WITH IMPROVED FLUID DISTRIBUTION. The disclosure of

each of these applications is incorporated by reference herein as non-essential material.

Electrolyte 9a is supplied to the wafer surface through  
5 openings in the anode plate and the pad as shown by the arrows  
in Figure 3. Commonly assigned, copending application serial  
no. 09/568,584, filed May 11, 2000, titled ANODE ASSEMBLY FOR  
PLATING AND PLANARIZING A CONDUCTIVE LAYER, discloses an anode  
plate, while commonly assigned, copending application serial  
10 no. 09/544,558, filed April 6, 2000, titled MODIFIED PLATING  
SOLUTION FOR PLATING AND PLANARIZATION, discloses an  
electrolyte. The disclosure of each of these applications is  
also incorporated by reference herein as non-essential  
material. The electrolyte then flows over the edges of the pad  
15 into the chamber 9c to be re-circulated after  
cleaning/filtering/refurbishing. An electrical contact 9d is  
provided to the anode plate. The anode plate turns around the  
axis 10c. In some applications, the plate may also be  
translated in the x, y, and/or z directions. Axes 10b and 10c  
20 are substantially parallel to each other. The diameter of the  
pad 8 is typically smaller than the diameter of the wafer  
surface exposed to the pad surface, although it may also be  
larger. The gap between the wafer surface and the pad is  
adjustable by moving the carrier head and/or the anode plate in  
25 the z direction. In one mode of operation, the workpiece  
(i.e., the wafer or substrate) may be brought close to the pad,



without touching the pad. In this mode, during material deposition, the workpiece hydroplanes or floats over the pad or anode. In another mode of operation, the wafer surface and the pad may be in contact. When the wafer surface and the pad are touching, the pressure that is exerted on the wafer and pad surfaces can also be adjusted.

Electrical connection to the wafer surface can be made by way of multiple electrical contacts formed by pins that come up through the pad 8 and touch the wafer surface. Assuming by way of example that it is the structure shown in Figure 1 that is to be plated, and referring now to Figure 4, it will be understood that the wafer surface 22 is formed by the exposed surface of the seed layer 4. A magnified view of one of the multiple electrical contacts which can be used is shown in Figure 4. Holes 24 have been provided in the anode plate 9 to accommodate the pins 20. These pins 20 are electrically isolated from the anode plate 9 by an insulator 26. The insulator may be a ceramic or other appropriate dielectric material. A seal 25 is interposed between the anode plate 9 and the insulator 26. The pins 20 forming the electrical contacts are an integral part of a cathode plate 30, which is also electrically isolated from the anode plate 9 by the insulator 26. The cathode plate 30 is spring loaded by suitable springs 32 which bias or push the rounded tips 20T of the pins 20 towards the wafer surface 22 during the plating operation.

Thus, the electrical contacts can slide up under the spring bias and down against the spring bias to adjust dynamically to the carrier head or workpiece location relative to the anode plate.

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A roller ball, similar to that which could be used in a ball-point pen, can be incorporated at the tips 20T to prevent scratching the wafer surface. Various additional or alternative electrical contact configurations will be described in connection with Figures 10-15. Soft conductive brushes could also be used to make contact to the wafer surface. It is important that the selected contacts do not scratch the wafer surface excessively.

15 For plating, the electrolyte 9a is supplied to the gap 34 between the pad 8 and the wafer surface 22 and thus is brought into physical contact with the wafer surface and the anode plate. In one mode of operation, the wafer 16 is brought down until its surface 22 makes physical contact to the tips 20T of the pins 20. A potential is applied between the cathode plate 30 and the anode plate 9, making the cathode plate 30 more negative than the anode plate 9. Therefore, the wafer surface is also rendered cathodic through the pins 20. Under applied potential, copper plates out of the electrolyte 9a onto the wafer surface 22. By adjusting the gap 34 between the pad 8 and the wafer surface 22 and/or by adjusting the pressure with

which the pad 8 and the wafer surface 22 touch each other, one can achieve just plating, or plating and polishing. For effective polishing it is preferred that the pad 8 have an abrasive surface or that the whole pad 8 is abrasive.

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During plating, the wafer or substrate 16 and the anode plate/pad assembly 8, 9 should rotate with respect to one another so that plating takes place uniformly. They may also translate in one or two directions. The electrolyte 9a typically fills any gap 34 between the pad 8 and the wafer surface 22. The electrolyte can be either applied through channels in the anode plate 9 and the pad 8 (not shown in Figure 4) or, if the gap 34 is large (e.g. 2mm or larger), provided into the gap 34 from the edges of the wafer.

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The pin tips 20T, or the tips of other types of electrical contacts which will be described, may be disposed in close proximity to the wafer surface 22 without touching this surface for other applications. Moreover, under a potential applied between the wafer and the anode plate, copper may be either plated onto or removed from the wafer, depending on the polarity of the wafer. Circuitry used for application and adjustment of the applied potential, and for inverting the polarity of the potential, is well known and commonly used.

25

In the construction shown in Figure 5, electrical contact

to the wafer surface is made by way of a potential conductive pad 80. This pad 80 is used in place of the multiple pins 20. In this case, an insulating spacer 82 of ceramic or other dielectric material is placed directly over the anode plate 9' between the anode plate 9' and the conductive pad 80. Electrical supply contacts are made to the conductive pad 80 and the anode plate 9', and a cathodic potential is applied to the pad 80, with electrolyte 9a making physical contact to the anode plate 9', the pad 80 and the wafer surface 22. When the substrate or wafer 16 is brought down and engages the pad, it gets energized and Cu plating on the wafer surface 22 commences. The construction shown in Figure 5 is similar to certain pad designs and structures forming the subject matter of application serial no. 09/511,278, filed February 23, 2000, mentioned previously. Additionally, commonly assigned application serial no. 09/483,095, filed January 14, 2000, titled SEMICONDUCTOR WORKPIECE PROXIMITY PLATING METHODS AND APPARATUS, discloses conductive pad strips used on cylindrical anodes. In other applications, the potential conductive pad 80 may be allowed to float with respect to the wafer surface 22 during material deposition or removal. The potential, moreover, may be pulsed to produce impulse plating. Again, the circuitry used for pulsing the potential is well known and commonly used.

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In both approaches described above and in others which

will be described, some Cu plating may take place on the exposed cathodic surfaces besides the wafer surface. In the case of pins, for example, exposed regions of the pins may get coated. In case of a conductive pad, the whole pad may get  
5 coated. Therefore, it is of utmost importance to select the right conductive materials to be used for the construction of the electrical contacts and the pads. The materials should be such that plating on the Cu coated wafer surface (i.e. the seed layer 4 of Figure 1) should be preferable or more efficient  
10 than plating on the pad or contact surface. Examples of proper materials for the pads may be various conductive polymers or polymeric materials that are coated with refractory metals such as Ta, alpha Ta, W, Mo or their nitrides. The pins or other electrical contacts can be made of conductive polymers or  
15 refractory metals such as Mo, Ta and W; alternatively, the pins or other cathode contacts can be made of any conductive metal such as Cu or Ni, or of a conductive alloy such as Cu-Be, Cu-Ag, Ag-Pt, etc., but these metals or alloys may be coated by a refractory metal or compound and/or a nitride of a refractory  
20 metal, such as TaN or TiN, or of a refractory compound. These are just some examples. There are many more materials on which Cu does not deposit efficiently.

By employing an electrical contact or connection to a  
25 wafer surface which is distributed all over the surface rather than just at the periphery, the "edge exclusion" discussed

earlier in connection with Figure 2 can be reduced on the wafer. As shown in Figure 6, eliminating the need for a contact ring to contact the periphery of the wafer permits a reduction of the edge exclusion "d". The seal 18 can be either  
5 on the surface 22 of the wafer 16 facing the electrolyte 9a or right at the edge 16a of the wafer. The seal 18 may even be disposed on the surface 35 of the wafer 16 facing away from the electrolyte 9a.

10 Various electrical contact distributions may be used. Figures 7-9 schematically show three possible types of distribution of pins 20 over a cathode plate 30. As a rule, as the number of electrical contacts increases, the voltage drop from the center to the edge of the wafer will become smaller,  
15 and the thickness of the plated metal becomes more uniform.

Although Cu has been mentioned as the plated metal, practically any metal or conductive alloy can be plated on a wafer/substrate surface. Also, although an electroplating  
20 technique and an electroplating apparatus have been described, the same apparatus can be utilized for electroetching and/or electro-polishing. In these cases, the polarity of the voltage applied between the anode and cathode plates is reversed, making the substrate surface more positive. An electro-etching  
25 electrolyte may be used. Again, the circuitry used for application and adjustment of the voltage, and for inversion of

the voltage polarity, is well known and commonly used.

Figure 10 shows one of a plurality of electrical contacts which may be used as alternatives to, or together with, pins  
5 such as the pins 20, or together with other electrical contact configurations, to provide electrical connection to a wafer surface. Figures 11-13 and 15 also show additional electrical contact configurations which can be used as alternatives to, or together with, other contact configurations. Each electrical  
10 contact as shown in Figure 10 includes a conductive roller 120, which is preferably spherical in geometry. Rollers having other suitable geometrical shapes, such as cylindrical rollers, may be used. The rollers are preferably coated with a corrosion resistant material such as gold, platinum, palladium,  
15 their alloys, or some other appropriate contact alloy material.

The roller 120 may be housed in an arrangement that may include, but is not limited to, a contact spring 122 to supply electrical power from the cathode plate (not shown) to the  
20 roller 120. The end of the spring 122 also acts as a bearing surface. The spring 122 allows for a gentle but dynamic loading of the roller 120 on the surface of the workpiece. Each spring 122 biases its respective roller toward the wafer surface. In the configuration shown in Figure 10, the  
25 electrical contact per se is formed by the roller 120 and the spring 122 which supports the roller. Each spring 122 extends

between the cathode plate (not shown in Figure 10), on which the spring is supported in any appropriate fashion, and the roller 120 supported by the spring. Both the spring 122 and the roller 120 are surrounded by an insulator 124 of a ceramic or other appropriate dielectric material that isolates the spring 122 and the roller 120 from an electric field during the process of plating Cu out of the electrolyte. The insulator 124 may be configured similarly to the insulator 26, represented in Figure 4, but can include a shaped tip 128. The shaped tip 128 and a seal 126 are disposed around the roller 120. The seal 126 may be adhesively or otherwise secured to the inner surface of the shaped tip.

The seal arrangement is such that the roller 120 rotates freely with respect to the seal 126. The electrolyte fluid boundary layer, and, if the electrolyte forming the subject matter of copending application serial no. 09/544,558 mentioned above is used, especially the additive in the electrolyte, helps lubricate the roller surface. In addition to housing the roller 120 and the seal 126, the tip 128 also prevents the roller 120 from exposure to the electric field. Figure 14, which shows one electrical contact with a different configuration in use, indicates an applied electric field by reference characters E. The tip and seal configuration helps prevent or minimize material deposition on the roller 120.



Figure 11 shows another configuration in which a rolling pad 230 of conducting material (e.g. metal), preferably with a partially spherical shaped surface, is disposed between the contact spring 222 and a spherical roller 220. The roller 220 rests on the shaped rolling pad 230. The shaped tip 228 and the seal 226 cooperate with the spring biased rolling pad 230 to confine the roller 220 while allowing it to rotate freely along any direction. In a manner similar to the roller 120 of Figure 10, the roller 220 protrudes partly through but is restrained by the perimeter of an end opening in the insulator 224 which surrounds the seal 226, the spring 222, and the rolling pad 230. In the configuration shown in Figure 11, therefore, the electrical contact per se is formed by the roller 220, the spring 222, and the spring biased rolling pad 230 disposed between the roller and the spring.

Figure 12 shows that a conductive roller 320 may rest on a support member 330 having, for example, a spherical supporting surface rather than on a rolling pad. Multiple support members could be used beneath the roller 320. Such an arrangement is ideal for self-aligned roller contact. In the configuration shown in Figure 12, the electrical contact per se is formed by the roller 320, the spring 322, and the support member 330.

Besides the advantage of self alignment, the rolling

friction between the roller 320 and the substrate or workpiece is greatly reduced, especially when the workpiece rotates or translates during the process of plating Cu out of the electrolyte. The reduced friction minimizes undesirable  
5 workpiece scratching and damage as well as particulate generation.

Other suitable support member geometries could also be used. For instance the cross section of the support member may  
10 be triangular, or the roller support may rest on the knife edge of a support member. In another configuration, shown in Figure 13, a spherical support 430 is disposed between a conductive roller pad 432 and the roller 420. In Figure 13, the electrical contact per se is formed by the roller 420, the  
15 conductive spring 422, the conductive spherical support 430, and the spring biased and conductive rolling pad 432. Figure 14 shows the configuration of Figure 13 in use during conductive material deposition. Also, as shown in Figure 15, the size of the roller 520 may be different from that of the  
20 roller support member 530.

The roller material, the contact spring material, and the like must be such that they do not degrade or dissolve in the electrolyte of interest. It is also desirable that these  
25 materials do not degrade the quality of the material deposited. The roller, for example, can not excessively scratch the

deposited film or generate very undesirable particulates. Numerous face contacts may be made around the periphery of the wafer. The individual contacts may be discrete and range from 4 to about 2000 in number, depending on size of the substrate.

5 As the size of the wafer or substrate increases, the number of electrical contacts used should also increase. The roller contacts could also be a continuous race track or a track which is split into several elements. For example, the periphery may be divided into quadrants or octets. Each quadrant, etc., may

10 contain many more or less uniformly dispersed roller contacts or contact tips.

Although the foregoing and following description refers to electroplating, the techniques and apparatuses described are

15 directly applicable to an electro-etching or electro-polishing technique or apparatus. In these cases, the polarity of the voltage applied between the anode and cathode plates is reversed, making the substrate surface more positive. A special electro-etching electrolyte also could be used.

20

#### SUMMARY OF THE INVENTION

It is a primary object of this invention to provide alternative methods of, and alternative apparatuses for, making electrical contact to a wafer frontal side surface which

25 permits complete or full-face electroplating or electropolishing over the entire wafer frontal side surface.

According to one method, an anode having an anode area is provided, and electrical contact to the wafer frontal side, using electrical contacts outside the anode area, is made by pushing the electrical contacts against the wafer. The wafer  
5 is moved with respect to the anode and the electrical contacts. Polarities of the anode and the electrical contacts can be reversed to alternatively permit deposition of conductive material on the wafer frontal side and removal of conductive material from the wafer frontal side. At least some of the  
10 electrical contacts can slide laterally off of the wafer frontal side while the wafer is moved with respect to the anode and the electrical contacts.

Movement of the wafer with respect to the anode and the  
15 electrical contacts can be performed by displacing a carrier head which holds the wafer, by displacing the anode and the electrical contacts, or by both displacing the carrier head which holds the wafer and displacing the anode and the electrical contacts. The electrical contacts can be pushed  
20 against and touch the frontal side of the wafer in order to make the electrical contact, or can make electrical contact, without touching the wafer frontal side, by way of a "field effect". The electrical contacts may include any of pins, rollers, wires, and brushes. Pushing the electrical contacts  
25 against the wafer can be performed by either moving the wafer toward the contacts or by moving the contacts toward the wafer.

According to another, similar method, conductive material is deposited on or removed from a wafer frontal side of a semiconductor wafer by providing an anode having an anode area which is to face the wafer frontal side, and electrically  
5 connecting the wafer frontal side with at least one electrical contact outside of the anode area by pushing the electrical contact and the wafer frontal side into proximity with each other. A potential is applied between the anode and the electrical contact, and the wafer is moved with respect to the  
10 anode and the electrical contact. The potential can have a first polarity which produces deposition of the conductive material on the wafer frontal side, and a second potential, having a reversed polarity, can be subsequently applied to remove conductive material. Conversely, the first polarity can  
15 be one which produces removal of conductive material from the wafer frontal side, and the second potential can be one which is used to deposit conductive material. Polishing of the conductive material can be performed while applying the potential and moving the wafer with respect to the anode and  
20 the electrical contact.

The apparatus for depositing conductive material on or removing conductive material from the wafer frontal side of the semiconductor wafer includes, among other elements, an anode  
25 having an anode area which is to face the wafer frontal side. Electrical contacts are located outside of the anode area, and

can be electrically connected with the wafer frontal side by pushing the electrical contacts and the wafer frontal side into proximity. As noted above, the wafer can be moved with respect to the anode and the electrical contacts during application of  
5 a potential between the anode and the electrical contacts to permit deposition or removal of the conductive material. A contact ring, by which the electrical contacts are supported so as to surround the anode, can be provided, and a porous pad can overlie the anode to permit polishing of the conductive  
10 material. The anode area can be either circular or non-circular.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is an illustration of the known structure of a  
15 wafer or substrate to be coated with Cu.

Figure 2 is a cross sectional side view of one type of a wafer or substrate contacting scheme.

20 Figure 3 is a schematic illustration of an overall apparatus in which the present invention may be utilized.

Figure 4 shows an electrical contact embodiment used in one type of device providing electrical contact to a wafer  
25 surface.

Figure 5 shows another electrical contact.

Figure 6 is a cross sectional side view similar to Figure 2 but showing a reduction in wafer edge exclusion.

5

Figures 7, 8 and 9 show various individual electrical contact distributions.

Figure 10 shows another electrical contact.

10

Figure 11 shows a further electrical contact.

Figure 12 shows still another electrical contact.

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Figure 13 shows one more electrical contact.

Figure 14 is a schematic illustration of a single electrical contact such as that shown in Figure 13 while in contact with a wafer surface during application of an electric field.

20

Figure 15 shows part of another electrical contact which is similar to those of Figures 12 and 13 but in which a roller and a roller support member have different sizes.

25

Figure 16 is a view, from above a wafer or substrate which

is to be plated, schematically showing electrical contacts surrounding a circular anode area which can be used according to the present invention.

5        Figure 17 is a side view of the schematically illustrated assembly of Figure 16 but in which only one of the electrical contacts is shown for reasons of clarity.

Figure 18 shows an electrolyte seal location, right at a  
10    perimeter edge of a wafer, which permits full wafer face plating with zero edge exclusion.

Figure 19 shows another electrolyte seal location, on a surface of a wafer facing away from an electrolyte, which  
15    permits full wafer face plating with zero edge exclusion.

Figure 20 is a view similar to Figure 16 but in which electrical contacts with alternative configurations are provided.

20

Figure 21 is a top view of the porous pad overlying the anode plate, and of the electrical contacts, of Figure 20.

Figure 22 is a view similar to Figure 16 but showing one  
25    example of a non-circular anode area.



## DESCRIPTION OF THE PREFERRED EMBODIMENTS

One preferred apparatus which can be used to make electrical contact according to this invention is shown in Figures 16 and 17. Electrical contact to the electrolyte 9a is made via an electrode (or anode) in the form of a round anode plate 9 which, as illustrated, has a diameter smaller than the diameter of the wafer or substrate 16. The anode plate 9 of Figures 16 and 17 can have essentially the same construction as that of the anode plate 9 of Figure 3. Holes in the anode plate 9 of Figures 16 and 17 for electrical contact pin accommodation, however, are not needed for reasons which will be come clear. As in the plating apparatus shown in Figure 3, a work piece carrier head (not shown in Figures 16 and 17), which holds the wafer 16, can be rotated around a first axis 10b, while the anode plate 9 can turn around a second axis 10c. The carrier head, the anode plate 9, or both, can also be translated in the x, y, and/or z directions. An electrical contact 9d is provided to the anode plate.

Electrical contact to the wafer frontal side 22, rendering the wafer barrier layer and/or the wafer seed layer cathodic, is made outside the anode area via a set of electrical contacts 603. The anode area is shown in phantom in Figure 16 and, as illustrated, is circular. The electrical contacts surround and are preferably situated concentric with the anode plate 9 as shown in Figure 16. The wafer 16 is allowed to rotate and move

with respect to the anode plate 9 and the wafer contacts 603. In this way, there is no restriction on electrochemical plating all the way to the edge of the wafer 16 or, more particularly, the edge of the seed layer on the wafer. The anode plate 9 may  
5 also be allowed to rotate with respect to the contacts 603, but this is not a necessary condition. The electrical wafer contacts 603 could be conductive wires or pins pushed against the wafer, but could also be spherical balls pushed or spring-loaded against the wafer. The electrical wafer contacts 603  
10 per se of Figures 16-18 can have the same structure as any of the electrical contacts previously described in connection with Figures 4, 10-13, and 15, and can be constructed of the same materials. Combinations of various previously described electrical contact surfaces are also contemplated. The  
15 contacts 603 are mounted on or interconnected with a cathodic element such as a contact ring, similar to that which will be described in connection with Figures 20 and 21, rather than with a cathode plate as described in connection with Figure 4.

20       The wafer 16, in each embodiment of Figures 16-22, can be vacuum mounted, without clamping, to the workpiece carrier head (not shown). One way by which vacuum mounting can be achieved is described in application serial no. 09/472,523 mentioned earlier. Other ways of vacuum mounting the wafer to a  
25 workpiece carrier head could readily be made and used by those of ordinary skill in the art.

Figures 18 and 19 show how the present invention permits full-face plating with zero edge exclusion. A seal 18 can be located right at the perimeter edge of the wafer 16 (Figure 8) or may even be disposed on the surface 35 of the wafer 16 facing away from the electrolyte (Figure 19) in a manner similar to that previously described in connection with Figure 6. The contacts 603, therefore, can sweep the whole wafer frontal side surface 22, and can also slide off of this surface, so as to allow conductive material plating over the whole surface 22.

Figures 20 and 21 show a preferred electrical wafer contact structure which differs from that of Figures 16 and 17. The anode plate 9 illustrated in Figure 20 is constructed the same as the anode plate 9 of Figures 16 and 17. Again, a workpiece carrier head (not shown), which holds the wafer 16, can be rotated around a first axis, while the anode plate 9 can turn around a second axis. The carrier head, the anode plate 9, or both can also be translated in the x, y, and/or z directions. An electrical contact 9d is provided to the anode plate. Figure 20 also schematically illustrates the flow of the electrolyte 9a through both the anode plate 9 and a porous pad 8, which is also shown in Figures 20 and 21. The pad 8 can have an appropriately adapted design similar to any of those disclosed by either U.S. Patent application serial no. 09/511,278 or U.S. Patent application serial no. 09/621,969

mentioned previously, and permits through-flow of the electrolyte 9a. The pad 8 is shown in phantom in Figure 20, since the pad may or may not be provided, depending on the particular operation which is to be performed. No pad is  
5 necessary for plating or etching. For plating and polishing, however, a pad 8 is necessary.

A contact ring 610, formed of a conductive metal, a conductive metal alloy, or some other appropriately conductive  
10 material, surrounds but is spaced from the perimeter of the anode plate 9. The contact ring 610 could, for example, be connected with a housing within which the anode plate 9 is movable back and forth in the z direction. Electrical contacts, in the form of conductive brushes or any of the  
15 previously mentioned conductive pins, wires, balls, rollers, etc., or combinations thereof (conductive brushes 613 are shown in Figures 20 and 21), are disposed on or mounted to the contact ring 610 and can be pushed or spring loaded against the wafer frontal side.

20

As the contact pins, brushes, etc., on the cathode contact ring 610 touch or otherwise electrically interconnect with the wafer surface 22, the wafer 16 is moved with respect to the anode plate 9. The contacts, such as brushes 613, may make  
25 physical contact to the surface of the wafer and may be partially or fully displaced off, or outside, of the wafer

surface for certain periods of time during plating. This permits control of the conductive material deposit uniformity.

Figure 22, which is a view similar to Figure 16, shows  
5 that it is possible to have other, differently shaped contact rings and/or anode plate assemblies with non-circular anode areas. Figure 22 illustrates, by way of example only, a rectangular anode plate 9', a set of electrical contacts 603' arranged in a rectangular configuration around the anode plate  
10 9', and a wafer 16. The anode plate 9', the wafer 16, or both are movable with respect to one another in the directions indicated by arrows to effect proper plating, etching, or plating and polishing operations. Again, the contacts can be, for example, pins with rounded tips, rollers, in the form of  
15 brushes, or various combinations of these configurations.

The foregoing disclosure has been set forth merely to illustrate the invention and is not intended to be limiting. Since modifications of the disclosed embodiments incorporating  
20 the spirit and substance of the invention may occur to persons skilled in the art, the invention should be construed to include everything within the scope of the appended claims and equivalents thereof.

## WE CLAIM:

1. A method of contacting a wafer comprising:  
providing an anode having an anode area,  
making electrical contact to a wafer frontal side using  
5 electrical contacts outside the anode area by pushing said  
electrical contacts against the wafer, and  
moving said wafer with respect to the anode and the  
electrical contacts.

10 2. The method defined in claim 1, wherein polarities of  
the anode and the electrical contacts are reversed.

3. The method defined in claim 1, wherein at least some  
of said electrical contacts can slide laterally off of the  
15 wafer frontal side while moving said wafer with respect to the  
anode and the electrical contacts.

4. The method defined in claim 1, wherein moving said  
wafer with respect to the anode and the electrical contacts is  
20 performed by displacing a carrier head which holds the wafer.

5. The method defined in claim 1, wherein moving said  
wafer with respect to the anode and the electrical contacts is  
performed by displacing the anode and the electrical contacts.

25

6. The method defined in claim 1, wherein moving said

wafer with respect to the anode and the electrical contacts is performed by both displacing a carrier head which holds the wafer and displacing the anode and the electrical contacts.

5           7. The method defined in claim 1, wherein said electrical contacts are pushed toward said wafer frontal side of said wafer to make said electrical contact.

8. The method defined in claim 1, wherein said electrical  
10 contacts include any of pins, rollers, wires, and brushes.

9. The method defined in claim 1, wherein pushing said electrical contacts against the wafer is performed by moving the wafer toward the contacts.

15

10. The method defined in claim 1, wherein pushing said electrical contacts against the wafer is performed by moving the contacts toward the wafer.

20           11. A method of depositing conductive material on or removing conductive material from a wafer frontal side of a semiconductor wafer comprising:

providing an anode having an anode area which is to face the wafer frontal side,

25           electrically connecting the wafer frontal side with at least one electrical contact outside of the anode area by

pushing said electrical contact and the wafer frontal side into proximity with each other,

applying a potential between the anode and the electrical contact, and

5 moving said wafer with respect to the anode and the electrical contact.

12. The method defined in claim 11, wherein said potential has a first polarity which produces deposition of the  
10 conductive material on said wafer frontal side, and further comprising subsequently applying a second potential having a reversed polarity to remove conductive material.

13. The method defined in claim 11, wherein said  
15 potential has a first polarity which produces removal of conductive material from said wafer frontal side, and further comprising subsequently applying a second potential having a reversed polarity to deposit conductive material.

20 14. The method defined in claim 11, wherein said at least one electrical contact can slide laterally off of the wafer frontal side while moving said wafer with respect to the anode and the electrical contacts.

25 15. The method defined in claim 11, wherein moving said wafer with respect to the anode and the electrical contact is



performed by displacing a carrier head which holds the wafer.

16. The method defined in claim 11, wherein moving said wafer with respect to the anode and the electrical contact is  
5 performed by displacing the anode and the electrical contact.

17. The method defined in claim 11, wherein moving said wafer with respect to the anode and the electrical contact is performed by both displacing a carrier head which holds the  
10 wafer and displacing the anode and the electrical contact.

18. The method defined in claim 11, wherein said at least one electrical contact is pushed against said wafer frontal side of said wafer while electrically connecting said wafer  
15 frontal side with said at least one electrical contact.

19. The method defined in claim 11, wherein said electrical contact is any of a pin, a spring-biased roller, a wire, and a brush.  
20

20. The method defined in claim 11, wherein pushing said electrical contact and the wafer frontal side into proximity is performed by moving the wafer toward the contact.

25 21. The method defined in claim 11, wherein pushing said electrical contact and the wafer frontal side into proximity is

performed by moving the contact toward the wafer.

22. The method defined in claims 11, and further comprising polishing the conductive material while applying  
5 said potential and moving said wafer with respect to the anode and the electrical contact.

23. An apparatus for depositing conductive material on or removing conductive material from a wafer frontal side of a  
10 semiconductor wafer comprising:

an anode having an anode area which is to face the wafer frontal side,

electrical contacts located outside of the anode area which can be electrically connected with the wafer frontal side  
15 by pushing said electrical contacts and the wafer frontal side into proximity,

said wafer frontal side being movable with respect to the anode and the electrical contacts during application of a potential between the anode and the electrical contacts to  
20 permit deposition or removal of said conductive material.

24. The apparatus defined in claim 23, wherein at least some of said electrical contacts can slide laterally off of the wafer frontal side while moving said wafer frontal side with  
25 respect to the anode and the electrical contacts.

25. The apparatus defined in claim 23, wherein said electrical contacts include pins surrounding the anode.

26. The apparatus defined in claim 23, wherein said  
5 electrical contacts include wires surrounding the anode.

27. The apparatus defined in claim 23, wherein said electrical contacts include conductive brushes surrounding the anode.

10

28. The apparatus defined in claim 27, and further comprising a contact ring by which said conductive brushes are supported so as to surround the anode.

15 29. The apparatus defined in claim 23, and further comprising a porous pad overlying said anode to polish said conductive material.

30. The apparatus defined in claim 23, wherein said anode  
20 area is circular.

31. The apparatus defined in claim 23, wherein said anode area is non-circular.

25 32. The apparatus defined in claim 23, wherein said wafer is displaced so as to move said wafer frontal side with respect

to the anode and the electrical contacts.

33. The apparatus defined in claim 23, wherein said anode  
and said electrical contacts are displaced so as to move said  
5 wafer frontal side with respect to the anode the electrical  
contacts.

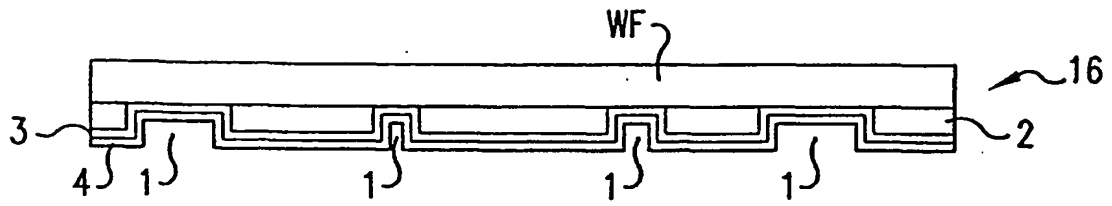


FIG. 1  
PRIOR ART

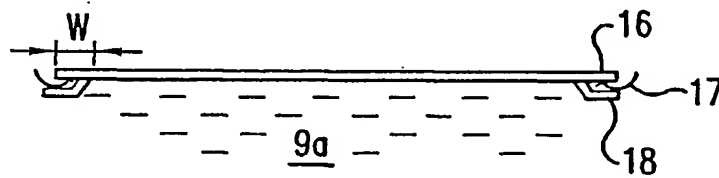


FIG. 2

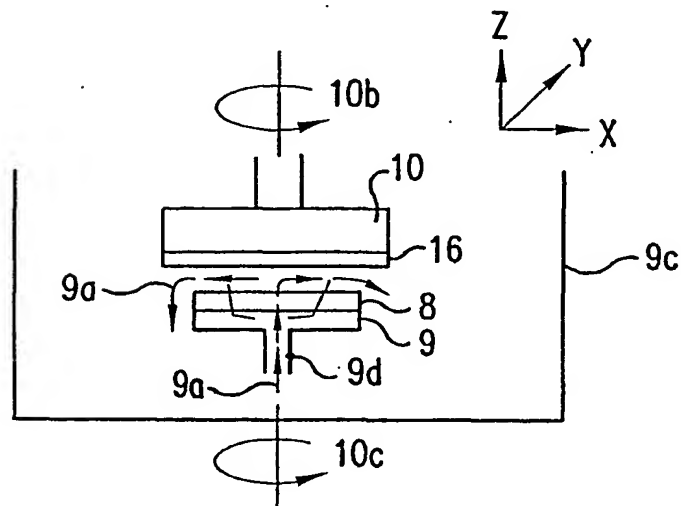
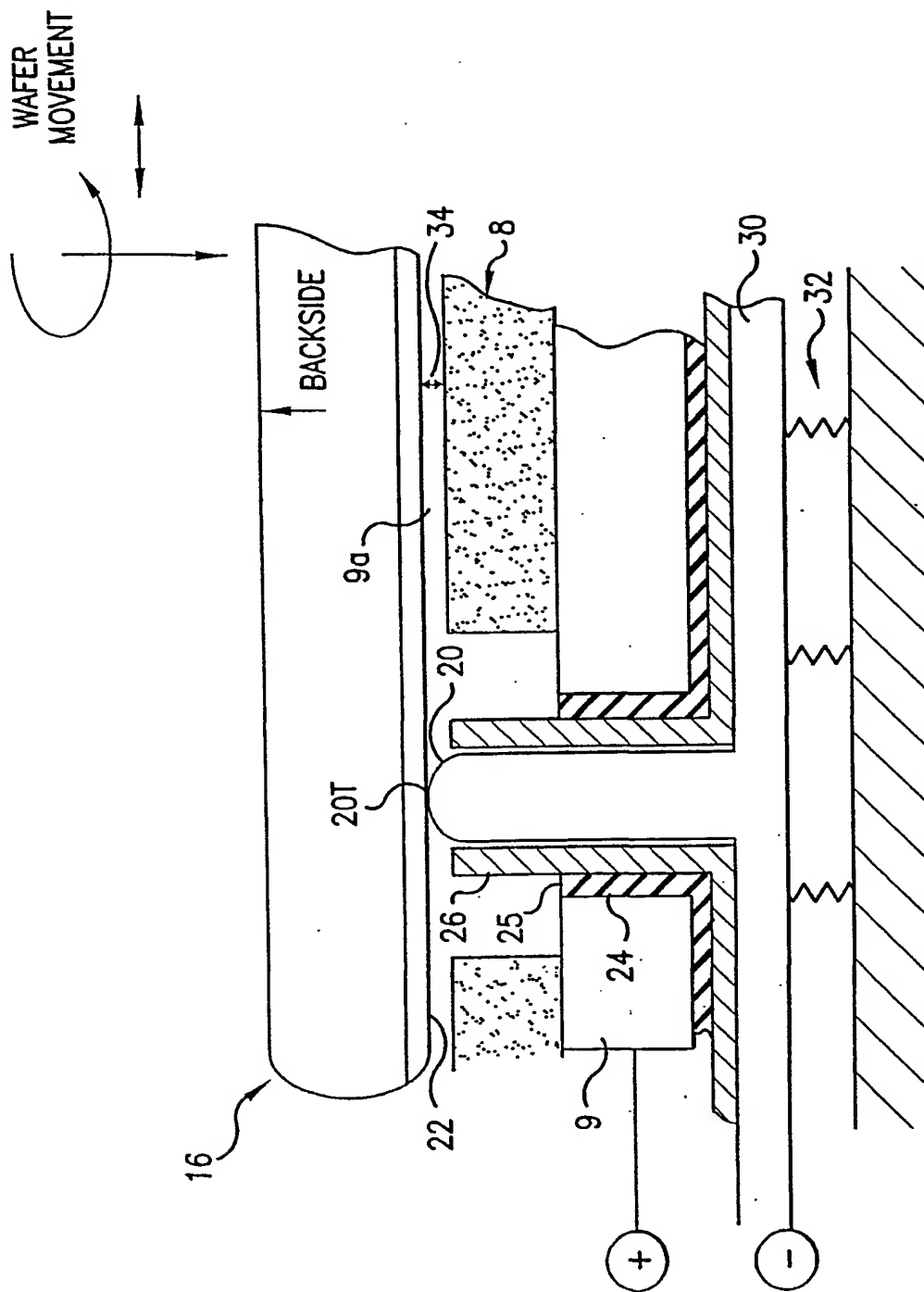


FIG. 3



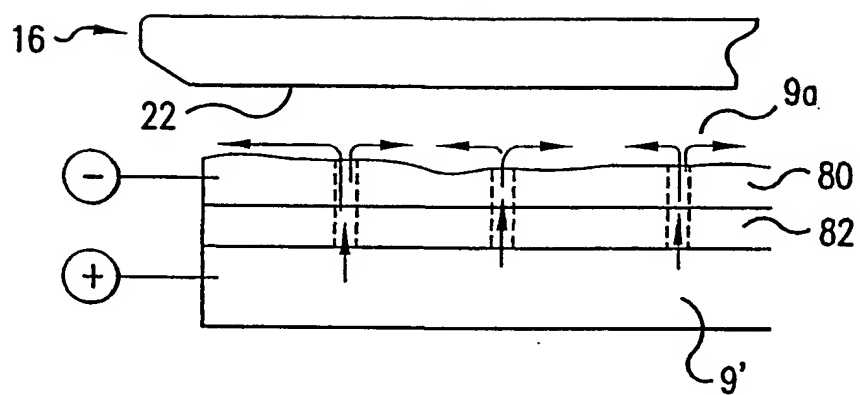


FIG. 5

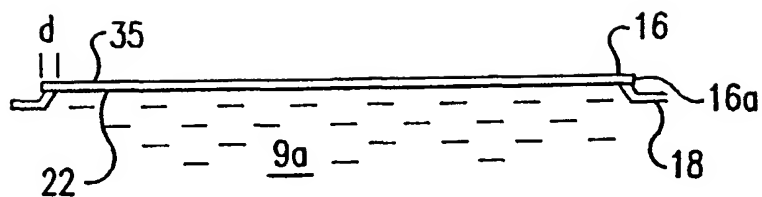


FIG. 6

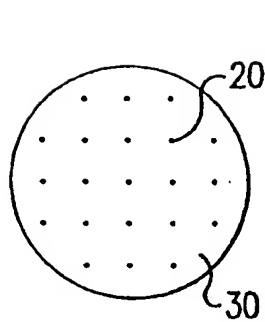


FIG. 7

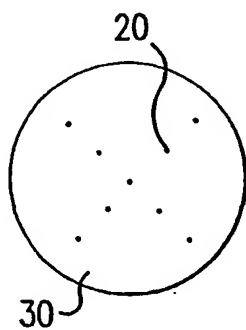


FIG. 8

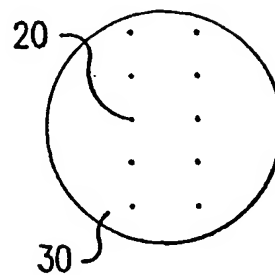


FIG. 9



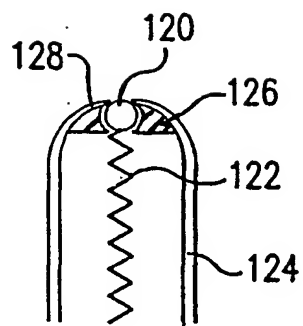


FIG. 10

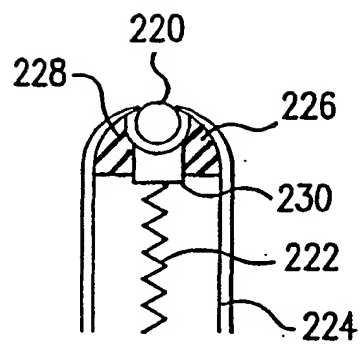


FIG. 11

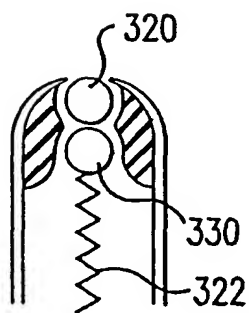


FIG. 12

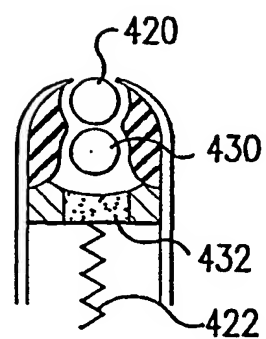


FIG. 13

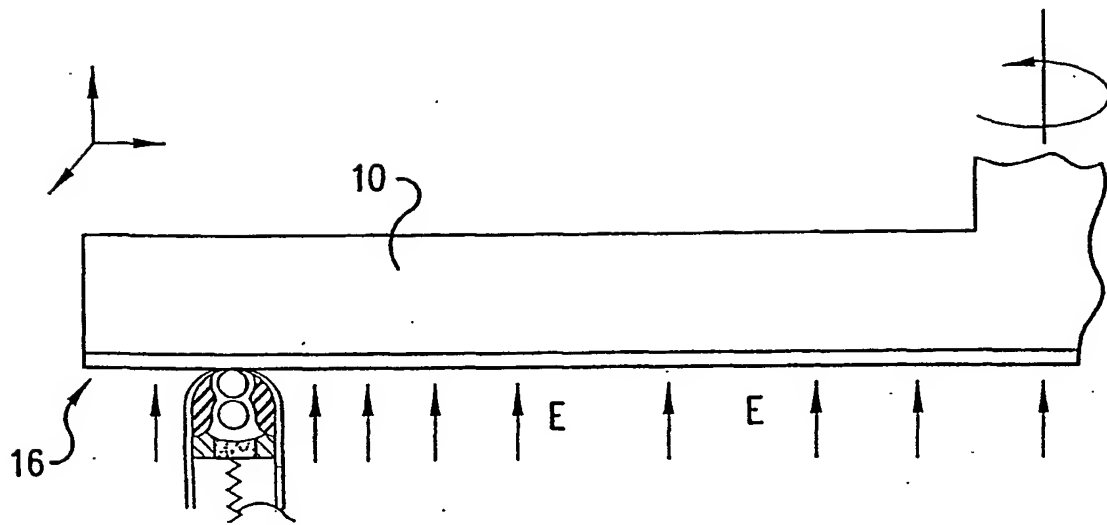


FIG. 14

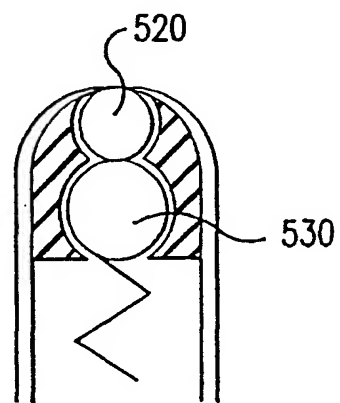


FIG. 15

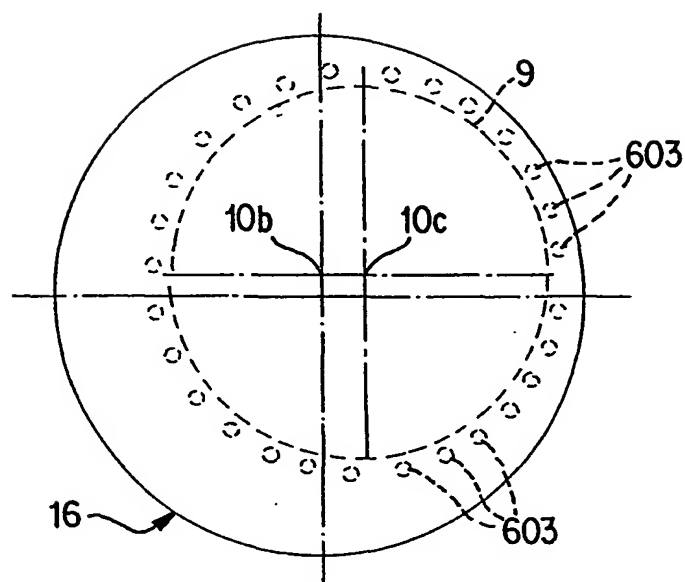


FIG. 16

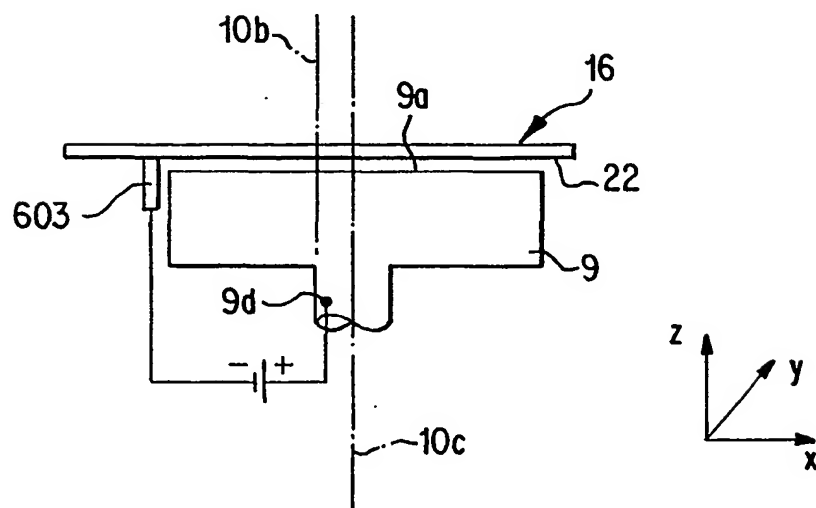


FIG. 17

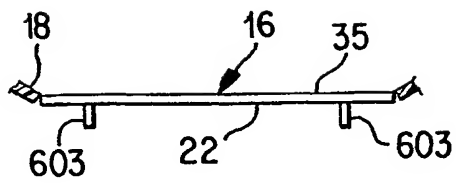


FIG. 18

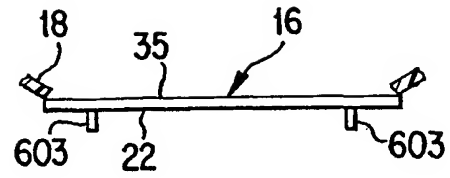


FIG. 19

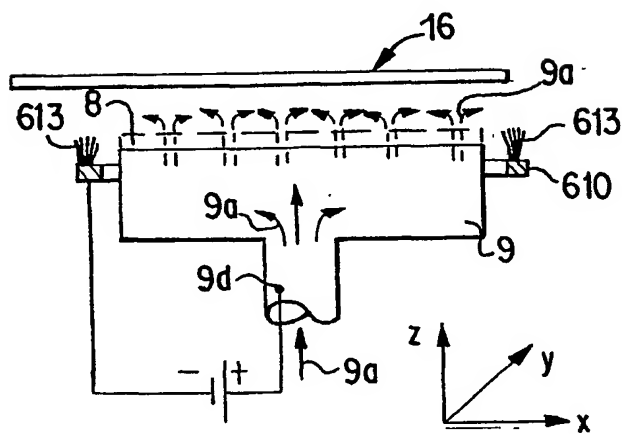


FIG. 20

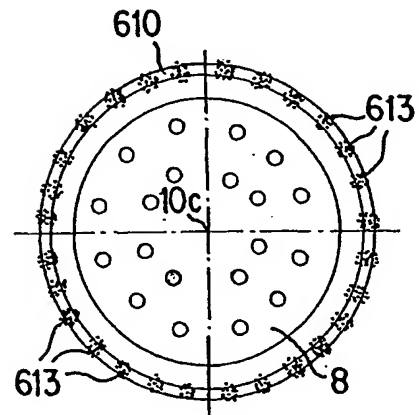


FIG. 21

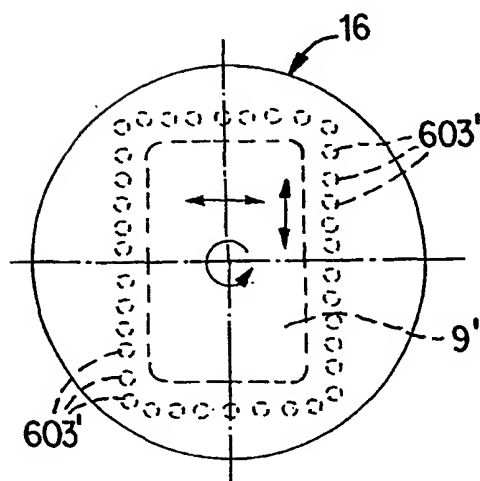


FIG. 22